



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

20-8279
647.1515
Job Sheet 210883-A



Part No: 647.1515

Job Qty: 2 pcs

Part Name: Upper Deflector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/8/20

Job Tracking No:

Due Date: 7/17/20

Created By: Linda Lacelle

Type: Stock

Description:

Note: 647.1500 REV.E IPP REV:A NEW ISSUE 19.08.23 DD VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Bandsaw - 1	2 pcs	7/9/20	7/9/20	0.00	0.01	Bandsaw - 1	J.C.-L. 20-07-07
110	HAAS 4 Axis - B4B	2 pcs	7/10/20	7/10/20	1.00	1.91	HAAS - 1 - B4B	
							HAAS - 2 - B4B	
							HAAS - 3 - B4B	J.C.-L. 20-07-08
							HAAS - 4 - B4B	
120	QC 2	2 pcs	7/10/20	7/10/20	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	J.C.-L. 20-07-08
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	



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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaero.com

Container No: S286730



Part: 647.1515

Job No: 210883-A

Serial No/Batch: S286410

Revision: Rev E

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/08/20

Plex 7/8/20 10:18 AM dart.lacelle.linda

See attach e-mail

				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
130	QC 8	2 pcs	7/10/20	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
					QC 8 - 61
					QC 8 - 66
					QC 8 - 73
					QC 8 - 82
140	Outsource - 4 - Anodize	2 pcs	7/17/20		ATG001-VC 5
150	Packaging 2-1 - Receive - B4B	2 pcs	7/17/20	0.00 0.00	Packaging 2 - 1 - B4B
					Packaging 2 - 2 - B4B
					Packaging 2 - 3 - B4B
					Packaging 2 - 5 - B4B
					Packaging 2 - 4 - B4B
					Packaging 2 - 6 - B4B
					Packaging 2 - 7 - B4B
					Packaging 2 - 8 - B4B
					Packaging 2 - 9 - B4B
					Packaging 2 - 10 - B4B
					Packaging 2 - 11 - B4B
					Packaging 2 - 12 - B4B
					Packaging 2 - 13 - B4B
					Packaging 2 - 14 - B4B
					Packaging 2 - 15 - B4B
					Packaging 2 - 16 - B4B
					Packaging 2 - 17 - B4B

DIP 20-07-22

2020-07-28

AUG 11 2020

				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
155	QC 6	2 pcs	7/17/20	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
					QC 6 - 82
180	Packaging 3-1 - Stock - B4B	2 pcs	7/17/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B

AUG 13 2020
 DAS
 40
 9-89

DAS
 28
 9-89

AUG 13 2020

				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
190 QC 21 - SA	2 pcs	7/17/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 9	9-89
				QC 21 - SA - 77	AUG 13 2020

Part Op 100 - -Cut blanks at 19.50" (1 blank makes 2 parts)

Descriptions: 110 - (HAAS CNC Vertical Machine) 1-Machine per folio FC982

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

140 - (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : 46802

150 - (Receive & Inspect for Damage & Mat'l Certs)

155 - (QC6- All purchased or subcontracted products)

180 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M7075T6S0.375X6.000	7075-T6S Sheet .375" Thick Plate X 6" Wide	1.6260 ft (.813 ea)	100-Bandsaw - 1	S296093
				S229793

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M7075T6S0.375X6.000	2	9	0

Part Specifications
Specifications could not be found.

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647.1515

Job Sheet 210883



Part No: 647.1515

Job Qty: 8 pcs

Part Name: Upper Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/25/20

Job Tracking No:

Due Date: 7/17/20

Created By: Linda Lacelle

Type: Stock

Description:

Note: 647.1500 REV.E IPP REV:A NEW ISSUE 19.08.23 DD VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	8 pcs	7/9/20		0.00	0.04	Bandsaw - 1		J.L.L. - 20-07-01
110	HAAS 4 Axis - B4B	8 pcs	7/10/20		1.00	7.63	HAAS - 1 - B4B		
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	8 pcs	7/10/20		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
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							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
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							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		



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CANADA
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Container No: S286410



Part: 647.1515

Job No: 210883

Serial No/Batch: S286410

Revision: Rev E

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/07/20

Plex 6/25/20 9:35 AM dart.lacelle.linda

				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
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				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
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				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
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				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
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				Packaging 3 - 18 - B4B	
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				QC 21 - SA - 70	
				QC 21 - SA - 9	
				QC 21 - SA - 77	

Part Op 100 - -Cut blanks at 19.50" (1 blank makes 2 parts)
 Descriptions: 110 - (HAAS CNC Vertical Machine) 1-Machine per folio FC982
 120 - (QC2- Inspect parts off machine FAI/FAIB)
 130 - (QC8- Inspect parts - second check)
 140 - (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : 46802
 150 - (Receive & Inspect for Damage & Mat'l Certs)
 155 - (QC6- All purchased or subcontracted products)
 180 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
 190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M7075T6S0.375X6.000	7075-T6S Sheet .375" Thick Plate X 6" Wide	6.5040 ft (.813 ea)	100-Bandsaw - 1	5246093
				5229793

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M7075T6S0.375X6.000	7	25	0

Part Specifications	
Specifications could not be found.	

Plex 6/25/20 9:35 AM dart.lacelle.linda

Jean Francois Sauve

From: Alex Quan
Sent: July-21-20 10:54 AM
To: Jean Francois Sauve; Tyler Cross
Subject: RE: NCR for 647.1515

Hi Jean,

I think that the deflector should be ok to use then since the bulk of the width is 0.337" to 0.339".
Alex

From: Jean Francois Sauve <jfsauve@dartaero.com>
Sent: Tuesday, July 21, 2020 7:33 AM
To: Alex Quan <aquan@dartaero.com>; Tyler Cross <tcross@dartaero.com>
Subject: RE: NCR for 647.1515

Hi Alex,

Yes the thickness around the middle hole is about 0.337" to 0.3375".

Thank-you
JF

From: Alex Quan <aquan@dartaero.com>
Sent: July-20-20 8:34 PM
To: Jean Francois Sauve <jfsauve@dartaero.com>; Tyler Cross <tcross@dartaero.com>
Subject: RE: NCR for 647.1515

Hi Jean,

What's the thickness at the middle hole? Is it linear from the 0.335" to the 0.339" which would mean the middle hole is around 0.337"?

Thanks,
Alex

From: Jean Francois Sauve <jfsauve@dartaero.com>
Sent: Friday, July 17, 2020 8:01 AM
To: Alex Quan <aquan@dartaero.com>; Tyler Cross <tcross@dartaero.com>
Subject: NCR for 647.1515

Hi Alex / Tyler,

I have a none conformance on 647.1515 deflector. Thickness 0.340" +0.000 / -0.002 is at 0.335" to 0.339".

Is this acceptable, two part are affected. Please see attached file for more details.

Thank-you

JEAN-FRANÇOIS SAUVÉ

Production Engineering Coordinator

DART AEROSPACE

T 1 613 632-5200 > 237

F 1 613 632-5246

1 800 556- 4166

www.dartaerospace.com





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046802



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046802

PO Date: 7/28/20

Due Date: 8/7/20

Purchase Order

Revision:

Revision Date:

Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	211044	646.2910	646.2900 Rev N/C	Deflector : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG : Hard Anodize, Color Black / Prime As per Dwg 646.2900 Rev. N/C	Firmed	-	8/7/20	12 pcs	0 pcs	12 pcs	\$49.73/pcs	\$596.76



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PURCHASE ORDER

POHB046802



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	210880	646.9715	646.9700 Rev.J	Body : Various STC's Issue P/O to ATG: AS PER MPP- 172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP- 172 SECTION 4.2, PRIME AS PER IAW MIL- PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	-	8/7/20	10 pcs	0 pcs	10 pcs	\$16.23/pcs	\$162.30
3	210465	D4824-1	D4824 Rev A	Upper Cutter Mount : Certificate of Conformity only Issue P/O: Black Anodize as per Dwg D4824 PRIME AS PER DWG, SEE NOTE #2	Firmed	-	8/7/20	7 pcs	0 pcs	7 pcs	\$15.13/pcs	\$105.91



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PURCHASE ORDER

POHB046802



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	210369	646.9713	646.9700 Rev.J	Body Issue P/O to ATG: AS PER MPP- 172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL- PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed X10	-	8/7/20	10 pcs	0 pcs	10 pcs	\$16.23/pcs	\$162.30
5	209021	646.9910	646.9900 Rev nc1	Struts Issue P/O to ATG: Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C	Firmed X15	-	8/7/20	15 pcs	0 pcs	15 pcs	\$15.13/pcs	\$226.95
6	210883-A	647.1515	647.1500 Rev E	Upper Deflector : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG :	Firmed X2	-	8/7/20	2 pcs	0 pcs	2 pcs	\$13.78/pcs	\$27.56

AUG 11 2020

AUG 11 2020

AUG 11 2020

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PURCHASE ORDER

POHB046802



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	211201	D5771-15	D5771 REV.A	Curved Washer -Issue P/O; ANODIZE BLACK PER MIL-A-8625 TYPE 2 CLASS 2 -Material type; 6061T6 -Certificate of Conformity is required	Firmed X8	-	8/7/20	8 pcs AUG 11 2020	0 pcs	8 pcs	\$6.41/pcs	\$51.28
8	211206	D5771-13	D5771 REV.A	Crescent Bushing -Issue P/O; ANODIZE BLACK PER MIL-A-8625 TYPE 2 CLASS 2 -Material type; 6061T6 -Certificate of Conformity is required	Firmed X8	-	8/7/20	8 pcs AUG 11 2020	0 pcs	8 pcs	\$6.41/pcs	\$51.28

Grand Total: \$1,384.34

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920617

Date: 10-Aug-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
7 ea	Part: D4824-1 Upper Cutter Mount Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot #: 5265778 Expiry Date: 8/23/21 Job: 27861 Line: 3 PO: POHB046802		Rev: A
2 ea	Part: 647.1515 Upper deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5265778 Expiry Date: 8/23/21 Job: 27900 Line: 6 PO: POHB046802		Rev: E DAS 40 0-89
8 ea	Part: D5771-15 Curved Washer Anodize Black per MIL-A-8625, Type 2, Class 2 Job: 27901 PO: POHB046802		Rev: A Line: 7
8 ea	Part: D5771-13 Crescent Bushing Anodize Black per MIL-A-8625, Type 2, Class 2		Rev: A

Made in Canada.

Made in Canada.

DAS
40
0-89

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AUG 11 2020

DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920617

Date: 10-Aug-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Job: 27902 PO: POHB046802	Line: 8	
CERTIFICATE OF CONFORMANCE A.T.G. Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>10/08/20</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G. Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

Entered: LR Date: Aug 13 2020



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. 20-8279

Route update only ☐

Job: <u>210 883 - A</u> Part No. <u>647.1515</u>		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☒		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☒ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date: <u>20-07-08</u>		Sequence #: <u>110</u>		QTY Affected: <u>2</u>		MRB (QS1042) <u>per attach Email</u> <u>PD 20-01-22</u>	
Description Work Order Deviation				Disposition		Completed By <u>J.C.L.</u> <u>20-07-08</u> Lead hand / Supervisor <u>B.A 20-07-22</u> QC / QA Coordinator <u>PD 20-01-22</u>	
The 0.340 ± 0.000 is machined taper from 0.335 to 0.339				Use-as-is See attach e-mail			
Root Cause Operator ☒ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☒ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
		Other/Details:					